



For invisible taped joints on wall lining membranes behind back ventilated façades

WHAT FOR?

Multi-purpose adhesive tape for inside and outside

- ✓ Windproof and water tight bonds of sub-roofs and façade sheeting
- ✓ Airtight bonds in accordance with DIN 4108-7, SIA 180 and ÖNorm B8110-2

WHAT ON?

pro clima TESCON INVIS is used to form a secure and permanent seal over overlaps between foil and fleece membranes (vapour check and airtightness membrane, roof underlay and wall membrane) and joints between such membranes and smooth, non-mineral surfaces. TESCON INVIS is also suitable for sealing butt joints between wood-based panels such as OSB or MDF sub-roof panels or softwood fibre panels (primers).

ADVANTAGES

A versatile tape for almost any application

- ✓ Durable leak-proof bonding, inside and out
- ✓ Easy to tear off by hand
- ✓ With a soft fleece backing

[SEE OVER FOR FURTHER DETAILS](#)

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Preparation



1

The substrate onto which the tape is applied should be load bearing and stable, dry, smooth and free from dust, silicon and grease. Brush down all surfaces and vacuum clean or wipe with a cloth if necessary.

Taping wall lining membrane outdoors



2

For invisible taped joints on and joints between wall lining membrane (e.g. SOLITEX WA) behind back ventilated façades, position TESCON INVIS centrally over the overlap, unroll and stick down over the joint piece by piece.

Pressing firmly to secure the tape



3

Press firmly to secure the tape, ensuring there is sufficient back-pressure, for example using a pro clima PRESSFIX to do the job effectively and to protect your hands.

Alternative: Taping with DUPLEX



4

Alternatively, you can use DUPLEX double-sided tape to tape over the overlap. Lift the top layer of membrane, apply the DUPLEX on one side, pull the release paper off piece by piece and stick down, ensuring there is sufficient back-pressure, and press firmly.

Joints to floorboards



5a

To bond joints on floorboards, masonry or concrete or other rough substrates, use ORCON F joint adhesive. Clean the substrate and apply a continuous bead approx. 5 mm thick (more may be needed on uneven substrates).

Joints to floorboards



5b

Lay the membrane on the adhesive bed, leaving an expansion joint and do not press the glue down completely to allow for differential movement at the joint.

pro clima TESCON INVIS black multi-purpose adhesive tape

6 Joints to OSB



To create windproof joints between wall membrane and smooth, non-mineral surfaces such as wood-based panels or planed wood, place TESCON INVIS centrally over the joint, unroll and stick down over the joint piece by piece.

7 Joints to unplanned timber



Use ORCON F joint adhesive on unplanned rafters or roof beams, applying a continuous bead approx. 5 mm thick (more may be needed on rough substrates).

8 Taping sub-roof panels



Use TESCON INVIS for joints on sub-roofs made from wood (MDF), positioning the tape centrally over the joint, unrolling and sticking down over the joint piece by piece then pressing firmly to secure the tape. Prime softwood fibre panels with TESCON PRIMER RP.

9 Detail: Window flashings



Stick the membrane to the cladding frame so that it is windproof and water tight using the all-round adhesive tape TESCON INVIS then press firmly to secure the tape.

10 Detail: Cable grummetts



Sealing around holes with EPDM grummetts. KAFLEX grummetts have a self adhesive. Tape over UNITAPE using TESCON INVIS. Tape ROFLEX using TESCON INVIS to form a windtight bond with the substrate then press firmly to secure the tape.

11 Detail: Beam penetration



Making a windproof and water tight joint to planed rafters or roof beams with TESCON INVIS. Bonding sequence: 1st bottom, 2nd left and right hand sides, 3rd top. Use ORCON F joint adhesive to bond joints to unplanned rafters or roof beams.

COMPOSITION

pro clima TESCON INVIS adhesive tape is made of pure acrylate that is waterproof, non-ageing and free of solvents or softeners. This, combined with high temperature resistance, ensures a strong, durable bond. The high final strength of the bond is reached within 24 hours.

SURFACES

To ensure a durable, airtight bond with air-proofing sealing adhesive tape the substrates onto which the tape is applied should be load bearing and stable, dry, smooth and free from dust, silicon and grease. Bonding to frozen surfaces is not possible.

Optimum results for the safety of the building are achieved by using high quality roof underlay and wall membrane, vapour checks and airtightness membrane, for example made of PE, PA, PP and aluminium foil, as well as sheathing paper or wood-based panels (e.g. OSB or MDF). Prepare softwood fibre panels by applying TESCON PRIMER RP. The applicator is responsible for checking the suitability of the substrate. Adhesion tests are recommended.

CONDITIONS

The bonds should not be subjected to tensile strain. If membrane made of foil or paper is taped over, the weight of the insulating

material must be borne by lathing. The adhesive tape should be supported by battens if necessary. Press firmly to secure the tape, ensuring there is sufficient back-pressure. Airtight or rainproof seals can only be achieved on vapour checks, roof lining membranes or wall membranes that have been laid without folds or creases. Ventilate regularly to prevent build-up of excessive humidity. Use a dryer if necessary. The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommendations given or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about application and construction is given in the pro clima planning documentation.

(Please also take note of the recommendations contained in the current pro clima application matrix.)

If you have any questions, please call the pro clima technical hotline Ireland and UK:

Phone: +353 46 9432104

Fax: +353 46 9432435

info@ecologicalbuildingsystems.com

Temperature resistance	Long term from -40°C to +90°C
Application temperature	> -10°C
Available as	Roll length: 30 m Roll width: 6 cm
Storage	Cool and dry

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...and the insulation is perfect

MOLL bauökologische Produkte GmbH · Rheinalstraße 35 - 43 · D-68723 Schwetzingen · Germany

For Stockists contact
Ireland
T. 046 9432104
F. 046 9432435
UK
T. 05600 758025
F. 05600 758026

Ecological Building Systems Ltd.
Main St, Athboy
Co Meath
Phone +353 469432104
Fax +353 469432435
info@ecologicalbuildingsystems.com
www.ecologicalbuildingsystems.com

